NOTES

1. MATERIAL: MULTIPLE
   FINISH: RAW

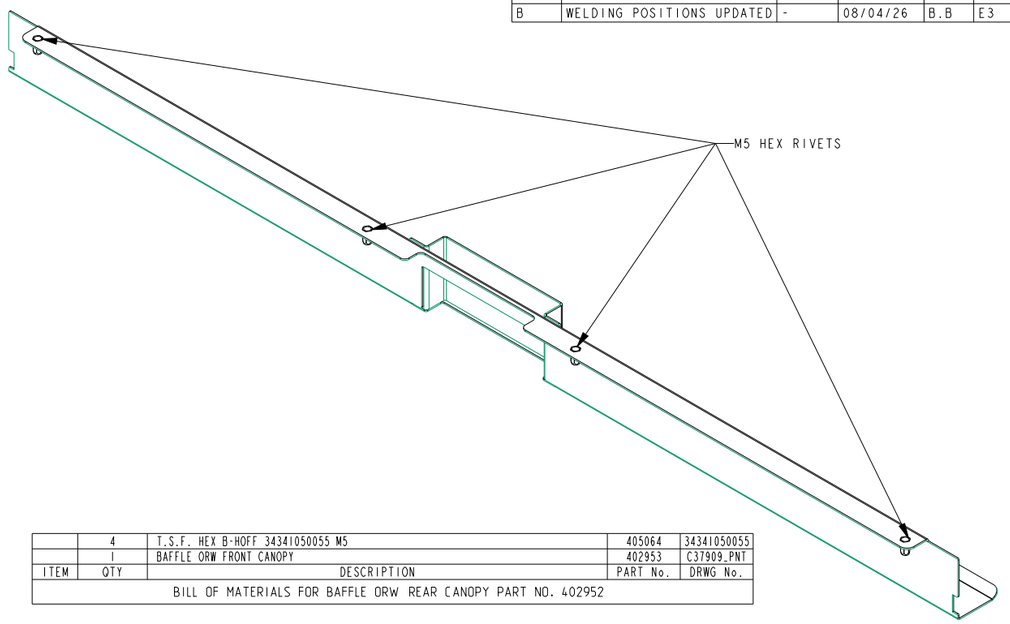
2. TOLERANCES ADDED TO DRAWING DIMENSIONS TAKE PRECEDENCE OVER OTHER TOLERANCES. DIMENSIONS MARKED CTF WILL BE MEASURED DURING CpK.

3. - UNFINISHED (SHEET METAL / RAW) PARTS: ALL EDGES SHALL BE CONDITIONED FOR HANDLING WITH BURRS NO GREATER THAN 10% MATERIAL THICKNESS ACCORDING TO ISO 13715

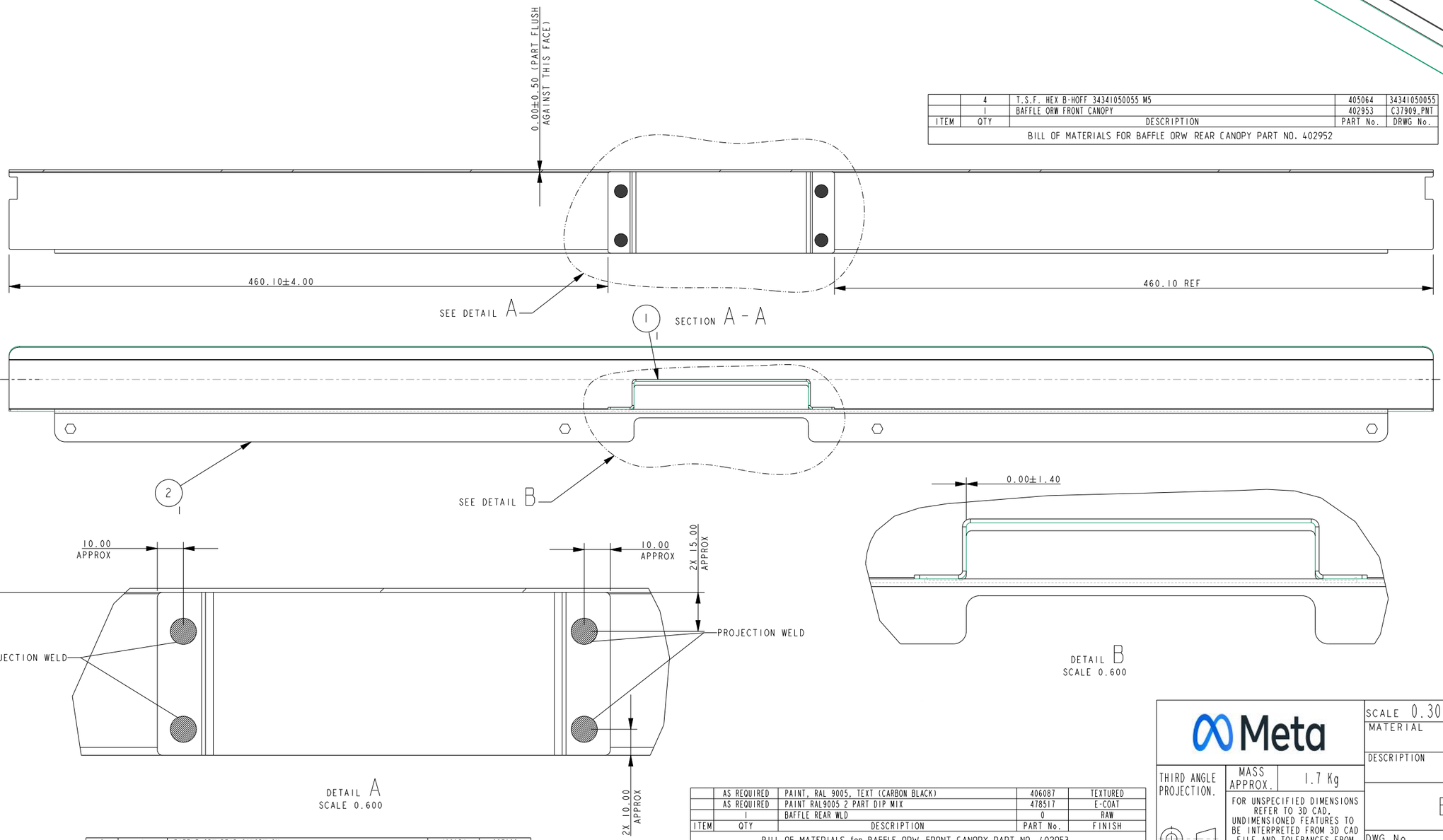
4. WELD SYMBOLS TO ISO 2553 UNLESS OTHERWISE STATED

5. ALL WELD LENGTH TOLERANCES +5/-0mm UNLESS OTHERWISE STATED
   ALL WELD HEIGHTS TO ISO 5817 UNLESS OTHERWISE STATED
   WELD LENGTH MEASUREMENTS TO BE TAKEN FROM START/FINISH OF COMPLETE WELD

REV.	CHANGE	ECN	DATE	NAME	ZONE
A	CREATED	-	02/04/26	BB	-
B	WELDING POSITIONS UPDATED	-	08/04/26	B.B	E3



	4	T.S.F. HEX B-HOFF 34341050055 M5	405064	34341050055
	1	BAFFLE ORW FRONT CANOPY	402953	C37909_PNT
ITEM	QTY	DESCRIPTION	PART No.	DRWG No.
BILL OF MATERIALS FOR BAFFLE ORW REAR CANOPY PART NO. 402952				



2	1	BAFFLE ORW REAR CANOPY SW	402954	C37622
1	1	BAFFLE MIDDLE RELIEF SW	0	C37908
ITEM	QTY	DESCRIPTION	PART No.	DRWG No.
BILL OF MATERIALS FOR BAFFLE REAR WLD PART NO. 0				

	AS REQUIRED	PAINT, RAL 9005, TEXT (CARBON BLACK)	406087	TEXTURED
	AS REQUIRED	PAINT RAL9005 2 PART DIP MIX	478517	E-COAT
	1	BAFFLE REAR WLD	0	RAW
ITEM	QTY	DESCRIPTION	PART No.	FINISH
BILL OF MATERIALS for BAFFLE ORW FRONT CANOPY PART NO. 402953 FINISH NOTES PAINT IN ACCORDANCE WITH RIINT-00078 FOR E-COAT AND RIINT-00077 FOR POWDER COAT. REFER TO PAINT BOM TABLE ABOVE.				

Meta

THIRD ANGLE PROJECTION.

ALL DIM'S ARE IN MM.

MASS APPROX. 1.7 Kg

FOR UNSPECIFIED DIMENSIONS REFER TO 3D CAD, UNDIMENSIONED FEATURES TO BE INTERPRETED FROM 3D CAD FILE AND TOLERANCES FROM TOL. TABLE
ANGLES : ±1.0°

CRITICAL DIMENSION

SCALE 0.30 @ A3

MATERIAL [.1] THK'

DESCRIPTION AQUATRON

BAFFLE REAR WLD

DWG No C37909_WLD

B

1 OF 1